



- “MCU+DSP” full digital control system provides precise welding process control and realize low spatter welding;
- Multi-process:LST MIG/CV MIG;
- CS/SS welding expert database and intelligent parameters combination bring perfect welding quality;
- Optimized arc starting function realize 100% arc starting success rate;
- Save and recall (100 sets), one key to switch between welding processes;
- Multiple digital communication interfaces and standard analog control interface make it convenient to connect with robots;
- Fan on demand, ECO design;
- Fault self-diagnosis function, multiple safety protection;

Power voltage / Frequency (3~)	AC380/400/415V ± 10%, 50Hz
Rated input capacity (KW)	14
Rated input current (A)	26/25/24
Welding current range (A)	60~350
Welding voltage range (V)	17~31.5
OCV (V)	90
Duty cycle (%)	60
Efficiency (%)	≥87
Wire diameter (mm)	Ø0.8, Ø1.0, Ø1,2
Gas flow (L/min)	15~20
Dimension (mm3)	660×320×560
Weight (Kg)	55
Insulation class	H
IP class	IP21S

STANDARD & OPTIONAL EQUIPMENTS

This order code covers the welding machine and all of the equipments

6021000114